## Non Melting energy project

🖹 verallia

In 2018, Verallia initiated a process to identify and activate levers for reducing the energy consumption of the industrial processes implemented at its sites (excluding melting).

Starting date of the project	2018 (deployment until end of 2021)				
Project Localisation	The project is being implemented worldwide in all VERALLIA plants.				
Places of implementation of the project at this stage and targeted geography if replicable.					
Project objectives	Identify and activate levers for reducing energy consumption in industrial processes (excluding melting) for				
Type of climate innovation of the project with a description of the problem/issue addressed	glass production. production processes (excluding melting).				
Detailed project description	The approach initiated by Verallia consists of analyzing the energy consumption of the main non-melting equipment: air compressors, fans and annealing arches. This analysis makes it possible to compare current consumption with theoretical consumption calculated using digital models. The difference is then analysed in detail to identify the origin of the losses; for each identified loss, technical solutions for improvement are proposed and an efficiency calculation is made for each proposed action. A methodology is applied to enable a systematic and detailed analysis of all aspects of consumption. The maximum value of unidentified losses is set at 5% of the theoretical consumption value. An efficiency calculation incorporating the cost of CO2 is used to prioritise investments. This approach then makes it possible to optimise energy consumption, electricity and natural gas, on compressors, fans and annealing arches. The reduction in emissions remains modest for each project but the number of projects is significant: - Dozens of projects concerning annealing arches - More than 100 projects concerning compressed air production For example: • The reduction of heat loss from the arches and the improvement of their operating conditions has 150 tCO2/year by limiting gas consumption. • Optimisation of electricity consumption.				
Main project's drivers for reducing	also, more simply, of the consumption of electricity.				
Main project's drivers for reducing the greenhouse gas emissions	Heduction levers   Energy and resource efficiency behaviour)   Energy Decarbonisation   Energy efficiency improvemen   Improving efficiency in non-energy   Emissions absorption: creation sinks, negative emissions (BECC)   Financing low-carbon producerd disinvestment from carbon assets   Reduction of other greenhouse	ts ergy resources of carbon S, CCU/S,) rs or s gases	Energy consum	aspects of the project	
Emission scope(s) on which the	emission				
project has a significant impact and quantification of GHG emission reductions per emission scope	Aspects of the contributing to of emissions b category		project the reduction y emission	Quantification of associated GHG emissions by emission category Please follow the quantification methodology used in the Afep guidelines.	
	Reduction of the company's carbon dependency				
	Scope 1   Reduction of for     Direct emissions generated by the company's activity.   Heduction of for		ssil fuel of fossil loss arches and n their	Example for an arch : -150 tCO2/year	

		conditions of use				
	Scope 2	Optimisation of the power	Examples:			
	Indirect emissions associated	consumption of compressed	For a compressor :			
	with the company's electricity	production of compressed air	- 527 tCO2/year			
	and heat consumption.	and air production.	For a compressor fleet in a			
			factory :			
			-1104 tCO2/year			
	Scope 3					
	Emissions induced (upstream					
	or downstream) by the					
	company's activities, products					
	and/or services in its value					
	chain.					
	Increase of carbon sinks					
	Emissions Absorption					
	Carbon sinks creation,					
	(BECCS, CCU/S,)					
	GHG emissions avoided by the company at third parties					
	Avoided Emissions					
	Emissions avoided by the					
	activities, products and/or					
	project or by the financing of					
	emission reduction projects					
	emission reduction projects.					
	Clarification on the calculation of	Clarification on the calculation or other remarks. The reduction in emissions is modest for each project				
	but the number of projects is significant Several dozen projects concerning annealing arches. More than					
	100 projects concerning compressed air production					
		·				
Modality of verification of the	Calculation standard used (ADEME base GHG protocol etc.): GHG Protoco					
quantification.						
	Verification of the calculation (internal or external): Internal verification					
Other environmental and social	This project contributes to SDG 9: Innovation, industry, infrastructure					
benefits of the project						
Project maturity level	Prototype laboratory test (TRL 7)					
	Beal life testing (TBL 7-8)					
	$\Box$ Pre-commercial prototype (TBL 9)					
	$\square$ Small-scale implementation					
	□ omain-scale implementation					
	Remarks: click here to enter the level of maturity of the project					
Capacity and conditions of the	The deployment of the methodolog	gy is replicable to all VERALLIA site	es.			
project reproducibility, with	I ne success of these projects depends on the impetus given by the general management and the availability					
associated climate impact	OF INTILLED CAPEX.					
$\frac{1}{2}$	Vanuusrishla depending on the site, this can represent 400 to 500 kG and site					
Amount of investment made (in $\epsilon$ )						
Economic profitability of the	⊠ ST (0-3 years)					
project (ROI)	□ MT (4-10 years)					
	$\Box \mid T \mid (> 10 \text{ years})$					
	Remarks: The payback period for	or the solutions proposed in this	process is on average between 1.5			
	and 2.5 years. process is on ave	erage between 1.5 and 2.5 years.				
Engaged partnerships	No partnerships are involved in thi	s project.				
Open comments from the project						
owner	'					
More about the project						
Contact the company carrying the	corporate.communication@verallia	a.com				
project		<u></u>				
Project URL links	/					
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