

One of the key priorities of Roquette's Sustainable Development approach is the reduction of energy consumption and CO2 emissions. Deployed globally, this project aims to improve the energy performance company. All energy usage data is now centralized and analyzed in order to optimize energy efficiency.

Starting date of the project	May 2020			
Project Localisation  Places of implementation of the project at this stage and targeted geography if replicable.	The KEnl project is intended to be implemented at all of Roquette's main industrial sites around the world.  At this stage, the project has been rolled out on the following sites:  Lestrem, Vecquemont, Beinheim, Montigny-Lengrain in France Benifaio in Spain Panevezys in Lithuania On our sites in China and India			
Project objectives	Centralize and analyze all energy consumption data in order to optimize the energy efficiency of the			
Type of climate innovation of the project with a description of the problem/issue addressed	company's industrial processes.			
Detailed project description	Energy consumption is a very important part of the manufacturing costs of the Roquette Group's products. It is also the main component that makes up Roquette's CO2 emissions. Since 2015, most Roquette production sites have been ISO50001 certified. In France, a perimeter which represents 50% of energy consumption, energy efficiency programs have made it possible to reduce annual energy consumption by 7% compared to the reference year 2015.Roquette's ambition is to continue this effort at all of the Group's facilities with a goal of reducing CO2 emissions by 1% per year per tonne of product linked to energy use.  To do this, Roquette launched the KEnl project in May 2020. This project is deployed in 2 phases:  1. Implementation of energy and CO2 indicators for Roquette at the global level and within each production plant to monitor progress;  2. Installation of energy dashboards at workshop level to monitor the variations in energy performance of the production lines and optimize them.  In 2020, most facilities in the European, Indian, Chinese and Canadian zone were concerned.			
	In 2021, Roquette will continue the roll-out in Italy, the			
Main project's drivers for reducing the greenhouse gas emissions	Reduction levers  ☐ Energy and resource efficiency (including behaviour) ☐ Energy Decarbonisation ☐ Energy efficiency improvements ☐ Improving efficiency in non-energy resources ☐ Emissions absorption: creation of carbon sinks, negative emissions (BECCS, CCU/S,) ☐ Financing low-carbon producers or disinvestment from carbon assets	Control energy consumption thanks to a better understanding of possible deviations, and optimization of industrial processes.		
	☐ Reduction of other greenhouse gases emission			
Emission scope(s) on which the project has a significant impact and quantification of GHG emission reductions per emission scope	Aspects of the contributing to of emissions b category	the reduction GHG emissions by emission		

			Please follow the quantification methodology
	I		used in the Afep guidelines.
	Reduction of the company's ca Scope 1	Digital monitoring and	Initial situation in 2019: total
	Direct emissions generated by the company's activity.  Scope 2  Indirect emissions associated with the company's electricity and heat consumption.	optimization of energy consumption	emissions due to the combustion of fossil fuels (gas, coal) from the group's factories and energy purchases (electricity, steam): 3,300 kt of CO <sub>2</sub> .
			After project implementation: reduction of 165,000 tonnes of CO <sub>2</sub> in 2025
	Scope 3  Emissions induced (upstream or downstream) by the company's activities, products and/or services in its value chain.		
	Increase of carbon sinks		
	Emissions Absorption Carbon sinks creation,		
	(BECCS, CCU/S,)		
	GHG emissions avoided by the Avoided Emissions	e company at third parties	
	Emissions avoided by the activities, products and/or services in charge of the project, or by the financing of		
	emission reduction projects.		
	the emission factors for the combu	ustion of gas (214 kgCO2 / MW	(between 80 and 770 kgCO2 / MWh) and h PCI), coal (380 kgCO2 / MWh PCI), 2 / MWh PCI), the group's energy emissions
	then amounted to 3,300,000 t CO2  The implementation of the project,	on a Europe / China / India sc e end of 2020 of 83,040 MWh	ope, allowed the reduction between the (8% in France, 18% in China, 74% in India) or -1.3% of CO2 / t produced.
Modality of verification of the quantification.	then amounted to 3,300,000 t CO2  The implementation of the project, launch of the project (2019) and the which represents a total reduction  Calculation standard used (ADE the real-time data from the product the operational KPIs by major equently benchmarks and models are estall outside temperature, other influent the manufacturing performance unperformance and the achievement	on a Europe / China / India some end of 2020 of 83,040 MWh in emissions of 20,800 t CO2 of the base, GHG protocol, etc. tion lines (energy metering, floripment (at the level of the oper blished based on the analysis of cing factors). The display and a hit. Monitoring at Group level is to fits reduction target.	(8% in France, 18% in China, 74% in India)
-	then amounted to 3,300,000 t CO2  The implementation of the project, launch of the project (2019) and the which represents a total reduction  Calculation standard used (ADE the real-time data from the product the operational KPIs by major eques Benchmarks and models are estal outside temperature, other influence the manufacturing performance unperformance and the achievement CO2 emissions are quantified accordated accordated asses.  Verification of the calculation (information) in the temperature of the temperature of the calculation of the temperature of th	on a Europe / China / India sche end of 2020 of 83,040 MWh in emissions of 20,800 t CO2 of ME base, GHG protocol, etc. tion lines (energy metering, floripment (at the level of the oper blished based on the analysis of cing factors). The display and a hit. Monitoring at Group level is to of its reduction target. ording to the CO2 GHG Protoconternal or external):  The mergy consumption and production plant via Finare energy consumption, associated	(8% in France, 18% in China, 74% in India) or -1.3% of CO2 / t produced.  ): The dashboards in the workshops capture, w, temperature, etc.) and allow monitoring ators operating the production lines). of consumption and influencing factors (rate analysis of deviations are carried out within also carried out to follow up on Roquette's ol standards, using ADEME emission factor tion data are subject to controlling and are
-	then amounted to 3,300,000 t CO2  The implementation of the project, launch of the project (2019) and the which represents a total reduction  Calculation standard used (ADE the real-time data from the product the operational KPIs by major equently benchmarks and models are estally outside temperature, other influent the manufacturing performance under the performance under the manufacturing performance under the manufacturing performance under the performanc	on a Europe / China / India some end of 2020 of 83,040 MWh in emissions of 20,800 t CO2 of ME base, GHG protocol, etc. tion lines (energy metering, florigment (at the level of the oper blished based on the analysis of cing factors). The display and a nit. Monitoring at Group level is to fits reduction target. For ording to the CO2 GHG Protocometernal or external):  Internal or external):  Internal or external):  Internal or external):  Internal or external o	(8% in France, 18% in China, 74% in India) or -1.3% of CO2 / t produced.  ): The dashboards in the workshops capture, w, temperature, etc.) and allow monitoring ators operating the production lines). of consumption and influencing factors (rate analysis of deviations are carried out within also carried out to follow up on Roquette's ol standards, using ADEME emission factor tion data are subject to controlling and are acial Controlling processes. d CO2 emissions and performance

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Project maturity level	☐ Prototype laboratory test (TRL 7)			
	☐ Real life testing (TRL 7-8)			
	□ Pre-commercial prototype (TRL 9)			
	□ Small-scale implementation			
	Remarks: click here to enter the level of maturity of the project  Roll-out on app. 20 Roquette facilities across the world.			
Capacity and conditions of the project reproducibility, with associated climate impact mitigation potential	Project reproducible on all our industrial sites with significant energy and CO2 emissions savings.			
Amount of investment made (in €)	Over 200 energy efficiency initiatives with invested capital of € 15 million.			
Economic profitability of the	□ ST (0-3 years)			
project (ROI)	⊠ MT (4-10 years)			
	□ LT (> 10 years)			
	Remarks: click here to enter the information			
Engaged partnerships	The project was managed with internal resources.			
Open comments from the project owner	This project is aligned with Roquette's commitments to optimize its energy consumption by installing optimized energy solutions and using competitive renewable energies.			
More about the project				
Contact the company carrying the project	globalcommunications@roquette.com			
Project URL links	1			
Illustrations of the project	Cofeed Drying_MWh/t DS			
	2,00			
	1,80			
	1,60			
	1.60			
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